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KTA50 (Outer Base Circle) Revised Firing Order with STC or Hydraulic Variable Timing Valve & Injector Adjustment Chart

Unit No:

Serial No:

SMU:

Valve Set Mark "VS" (L - Left - Bank) (R - Right - Bank)	Adjust Valves	Inlet (MM)		Exhaust (MM)		Adjust Inject ors	Before (in-lb)	After (10n.m) (90in- lb)
		Before	After	Before	After			
1R-8R VS	1R		0.36		0.69	6R		90ib-lb
1L-8L VS	1L		0.36		0.69	6L		90ib-lb
3R-6R VS	3R		0.36		0.69	7R		90ib-lb
3L-6L VS	3L		0.36		0.69	7L		90ib-lb
2R-7R VS	2R		0.36		0.69	4R		90ib-lb
2L-7L VS	2L		0.36		0.69	5L		90ib-lb
4R-5R VS	5R		0.36		0.69	1R		90ib-lb
4L-5L VS	4L		0.36		0.69	1L		90ib-lb
1R-8R VS	8R		0.36		0.69	3R		90ib-lb
1L-8L VS	8L		0.36		0.69	3L		90ib-lb
3R-6R VS	6R		0.36		0.69	2R		90ib-lb
3L-6L VS	6L		0.36		0.69	2L		90ib-lb
2R-7R VS	7R		0.36		0.69	5R		90ib-lb
2L-7L VS	7L		0.36		0.69	4L		90ib-lb
4R-5R VS	4R		0.36		0.69	8R		90ib-lb
4L-5L VS	5L		0.36		0.69	8L		90ib-lb

Torque Specification Valve & injector adjusting screw lock nut tightened [60n.m (45ft-lb)] Without Adapter

Remarks	
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Riean Pishro Diesel Co. Ltd
 Tel +98 (21) 33953461, 33953263,
 Fax +98 (21) 36614019
 Email INFO@SHRPISHRO.COM
 Web WWW.SHRPISHRO.COM
 Address Unit 1, No. 211, Torabi Alley., S.Sadi St., Tehran, Iran
 Postal Code 1144944335